

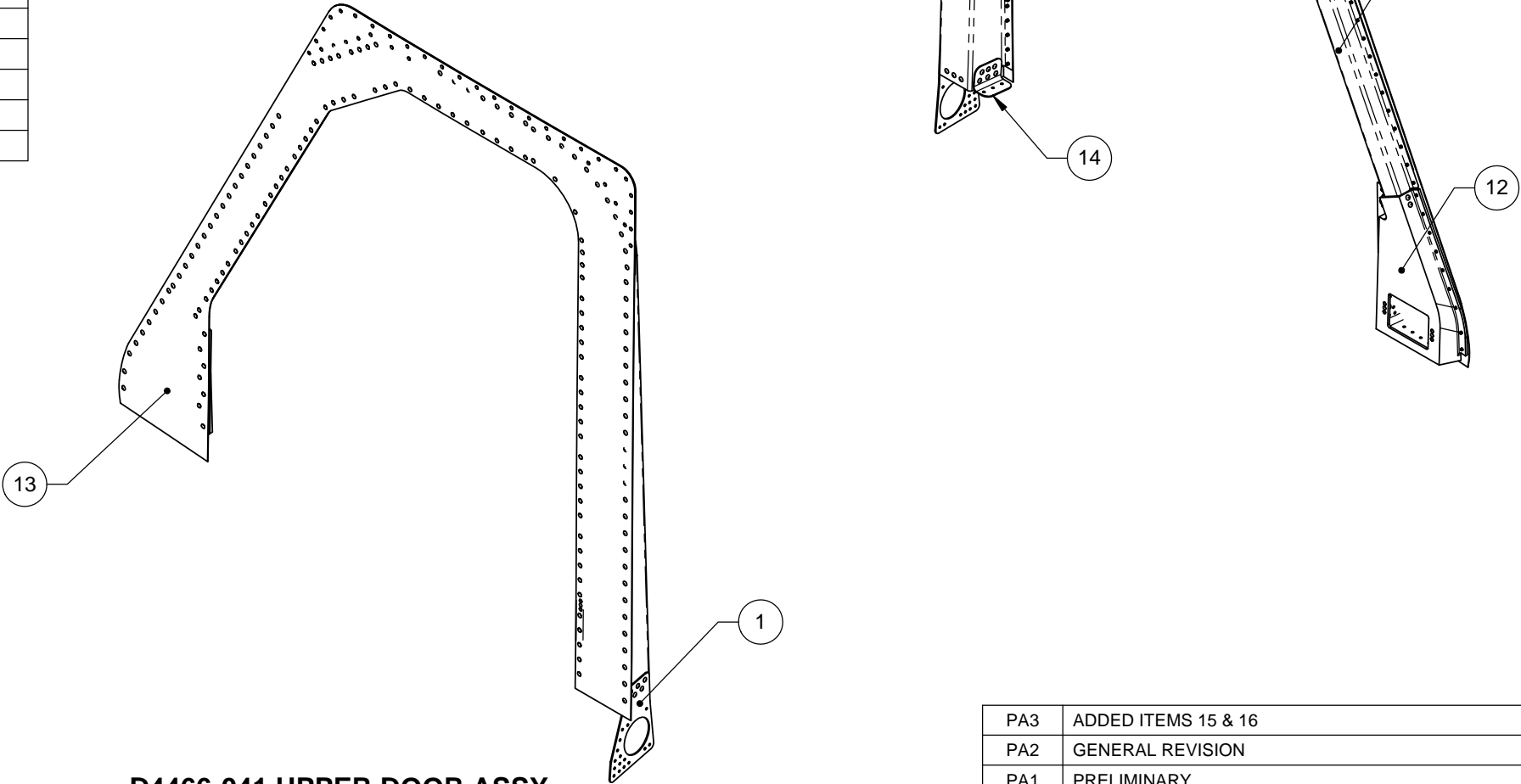
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4566-041	UPPER DOOR ASSY
1	1	D4490-1	SPLICE PLATE
2	1	D4490-5	SPLICE PLATE, UPPER DOOR
3	1	D4490-7	SPLICE BRACKET, UPPER DOOR
4	1	D4490-9	SPLICE BRACKET, UPPER DOOR
5	1	D4490-11	SPLICE BRACKET, UPPER DOOR
6	1	D4495-1	UPPER - LOWER ATTACH BLOCK
7	1	D4496-041	UPPER DOOR CHANNEL ASSY
8	1	D4497-041	UPPER DOOR CHANNEL ASSY
9	1	D4498-041	UPPER FWD CORNER ASSY, DOOR
10	1	D4499-041	UPPER DOOR CHANNEL ASSY
11	1	D4500-041	UPPER DOOR CORNER ASSY
12	1	D4501-041	UPPER DOOR CORNER ASSY
13	1	D4503-1	UPPER DOOR SKIN
14	1	D4570-3	BRACKET
15	1	D4608-1	UPPER DOOR SKIN DOUBLER
16	37	MS20426AD3-3	RIVET, CSK
17	73	MS20426AD4-3	RIVET, CSK
18	12	MS20426AD4-4	RIVET, CSK
19	62	MS20470AD4-3	RIVET, PAN HEAD
20	44	MS20470AD4-4	RIVET, PAN HEAD
21	22	MS20470AD4-5	RIVET, PAN HEAD
22	2	MS20470AD4-6	RIVET, PAN HEAD

PRELIMINARY A3
12.02.21 (AJS)

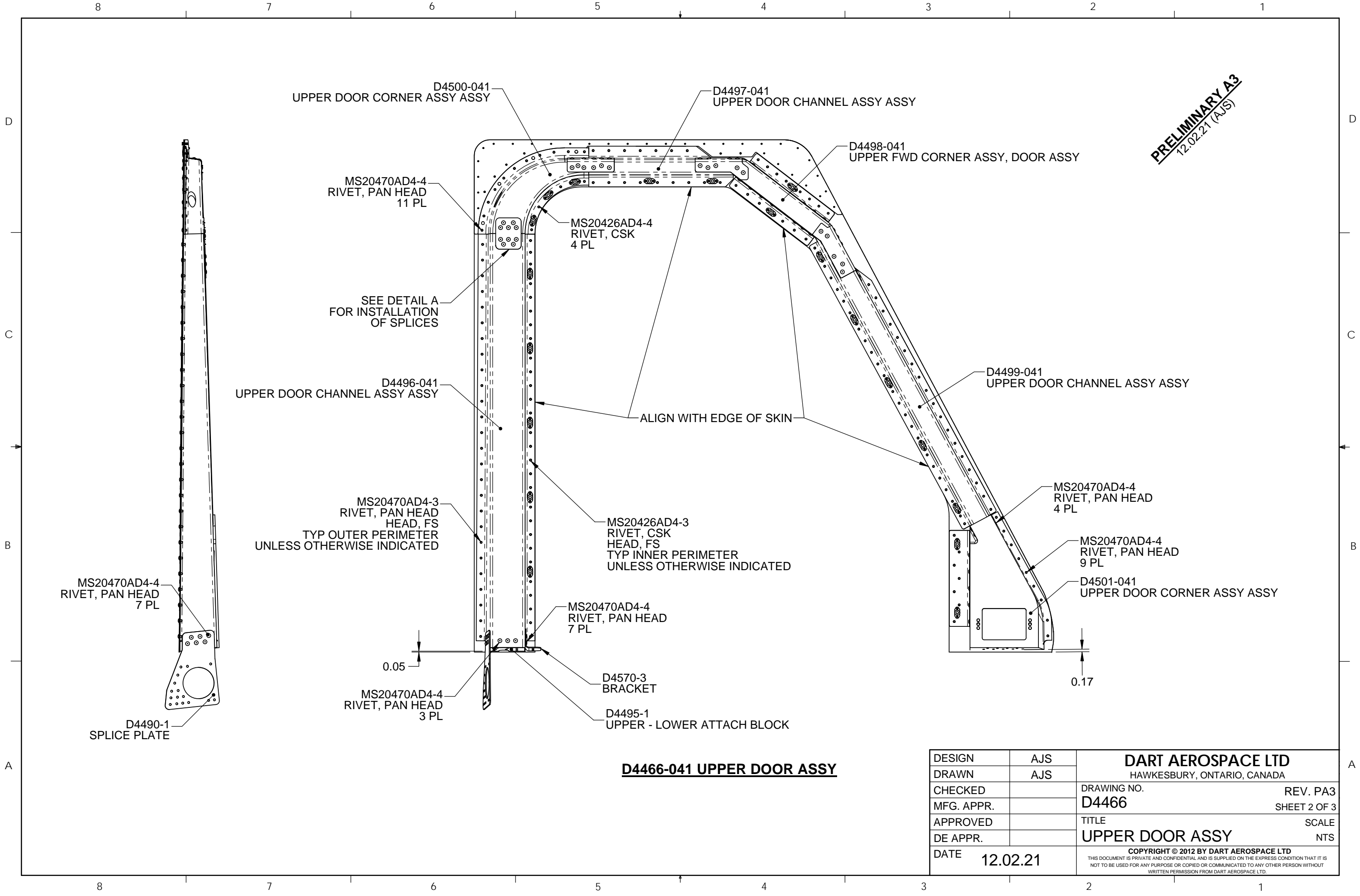
D4466-041 UPPER DOOR ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4466-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 3.78 lbs



PA3	ADDED ITEMS 15 & 16	AJS	12.02.21
PA2	GENERAL REVISION	AJS	12.02.06
PA1	PRELIMINARY	AJS	11.12.23
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4466	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR ASSY	NTS
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PRELIMINARY A3
12.02.21 (AJS)

D4466-041 UPPER DOOR ASSY

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4466	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR ASSY	NTS
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